- Fasteners shall be AASHTO MI64 Type 1, mechanically galvanized bolts. Bolts ⁷gin. ¢, holes ¹⁵g in. ¢, unless otherwise noted.
- 2. No field welding is permitted except as specified in the contract documents.
- 3. The Contractor shall test the existing welds by non-destructive methods within 2 ft. of the end of the existing cover plates for cracks after removal of the existing concrete deck. Dye penetrant (PT), magnetic particle (MT), or other approved testing method shall be performed by qualified personnel approved by the Engineer. If cracks are found, report them to the Bureau of Bridges and Structures for disposition. The cost of testing is included in Removal of Existing Concrete Deck. The cost of crack repair, if necessary, will be paid for according to Article 109.04 of the Standard Specifications.
- 4. Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60. See Special Provisions.
- 5. Reinforcement bars designated (E) shall be epoxy coated.
- 6. Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.

As directed by the Engineer, existing construction accessories welded to the top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer.

Any cracks that cannot be removed by grinding l_A inch deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

- 7. Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.
- 8. Concrete Sealer shall be applied to the designated areas of the abutments and piers.
- The Organic Zinc Rich Primer/ Epoxy/ Urethane Paint System shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception that masked off connection surfaces, field installed fasters and damaged areas shall be touched up in the field. The color of the final finish coat for all steel surfaces shall be Gray, Munsell No. 5B 7/1. See Special Provision for "Cleaning and Painting New Metal Structures".
- 10. The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.
- 11. The structural steel plates of the Bearing Assembly shall conform to the requirements of AASHTO M 270 Grade 50.
- 12. Existing structural steel shall only be cleaned and painted as required by the special provision "Cleaning and Painting Contact Surface Areas of Existing Steel Structures."

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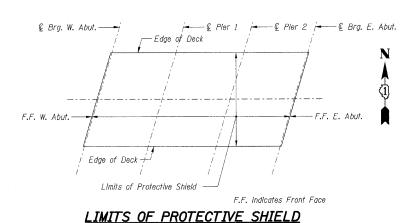
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SECTION COUNTY 2021.1B-R COOK 101 TO STA FED. ROAD DIST. NO. 1 ILLINOIS FED. AID PROJECT CONTRACT NO. 62532

<u>TOTAL BILL OF MATERIAL</u>				
Item	Unit	Sub	Super	Total
POROUS GRANULAR EMBANKMENT, SPECIAL	CU YD	180		180
CONCRETE REMOVAL	CU YD	41.3		41.3
REMOVAL OF EXISTING CONCRETE DECK	L SUM		1	1
PROTECTIVE SHIELD	SQ YD		1,610	1,610
STRUCTURE EXCAVATION	CU YD	180		180
CONCRETE STRUCTURES	CU YD	48.4		48.4
CONCRETE SUPERSTRUCTURE	CU YD		525.9	525.9
BRIDGE DECK GROOVING	SQ YD		1,241	1,241
PROTECTIVE COAT	SQ YD		1,730	1,730
FURNISHING AND ERECTING STRUCTURAL STEEL	POUND		11,130	11,130
JACK AND REMOVE EXISTING BEARINGS	EACH		42	42
REINFORCEMENT BARS, EPOXY COATED	POUND	6,860	100,530	107,390
BAR SPLICERS	EACH	138		138
BRIDGE FENCE RAILING	F00T		517	517
NAME PLATES	EACH		2	2
PREFORMED JOINT STRIP SEAL	FOOT		340	340
ELASTOMERIC BEARING ASSEMBLY, TYPE I	EACH		42	42
ANCHOR BOLTS, 1"	EACH		168	168
CONCRETE SEALER	SQ FT	876		876
EPOXY CRACK INJECTION	F00T	75		75
DRAINAGE SCUPPERS, DS-12	EACH		6	6
STRUCTURAL REPAIR OF CONCRETE	SQ FT	2,223		2,223
(DEPTH EQUAL TO OR LESS THAN 5 INCHES)				
DRAINAGE SYSTEM	L SUM		1	1
TEMPORARY SHORING AND CRIBBING	L SUM		1	1

STATION 556+99.89 RE-BUILT 20 STATE OF ILLINOIS F.A.I. RT, 57 SEC 2021.1B-R LOADING HS20 & ALT. STR. NO. 016-0989

NAME PLATE

See Std. 515001 (See sheets S-016 and S-020 for Name Plate locations.)

SHT. S-002 DATE ILLINOIS DEPARTMENT OF TRANSPORTATION F.A.I. ROUTE 57 (INTERSTATE 57) 111TH STREET BRIDGE DECK REPLACEMENT 111th STREET OVER I-57 SN 016-0989 STA. 556+99.89 COOK COUNTY

GENERAL NOTES, INDEX OF SHEETS AND BILL OF MATERIAL DRAWN BY: TMH

DATE: 01/16/09

TENG

CHECKED BY: JLR